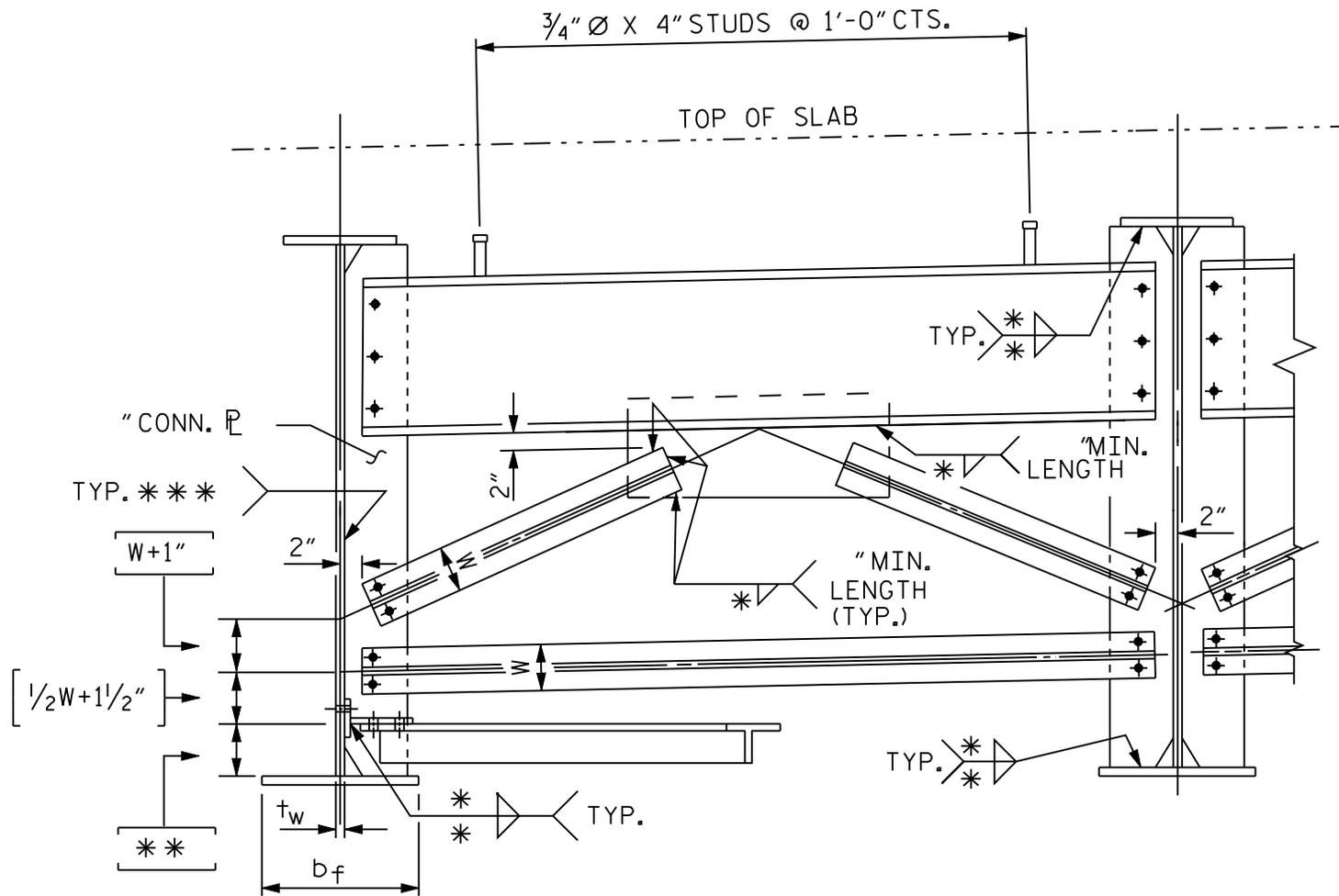


FIGURE 6 - 100



\* = SHOW WELD SIZE.

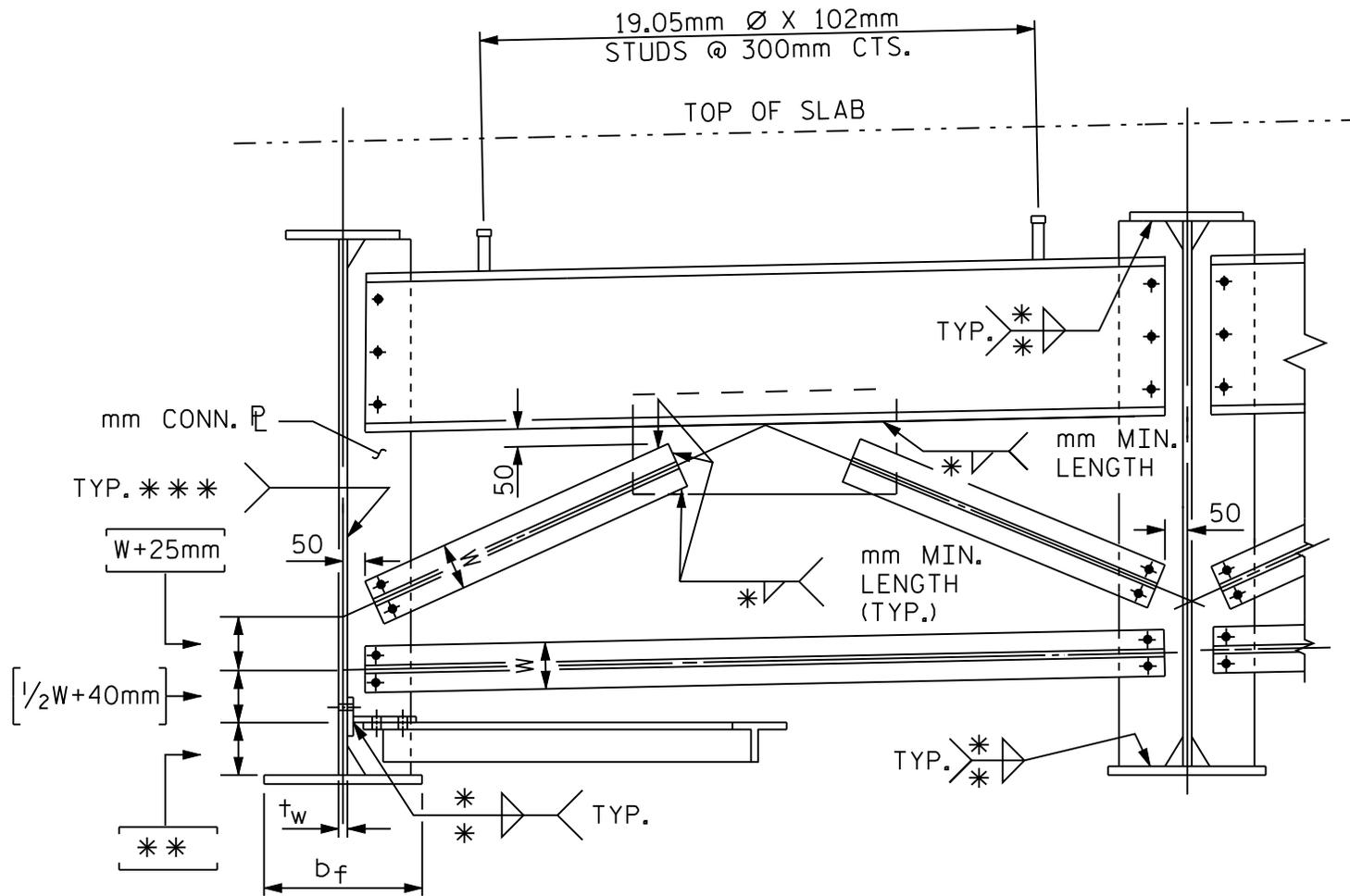
\*\* = MINIMUM OF 6",  $(b_f/4)$  OR  $(5t_w + \text{WELD SIZE})$ ; WHICHEVER IS LARGER.

\*\*\* = SEE FIGURE 6-114 FOR WELD DETAILS.  
SEE FIGURE 6-113 FOR WELD TERMINATION DETAILS.

TYPICAL BENT CROSSFRAME FOR  
PLATE GIRDERS MORE THAN 48" DEEP

WITH LATERAL BRACING

FIGURE 6 - 100 M



\* = SHOW WELD SIZE.

\*\* = MINIMUM OF 150mm,  $(b_f/4)$  OR  $(5t_w + \text{WELD SIZE})$ ; WHICHEVER IS LARGER.

\*\*\* = SEE FIGURE 6-114 FOR WELD DETAILS.  
SEE FIGURE 6-113 FOR WELD TERMINATION DETAILS.

TYPICAL BENT CROSSFRAME FOR  
PLATE GIRDERS MORE THAN 1220mm DEEP

WITH LATERAL BRACING